

# Receiving Report

Date: 15-01-9 Batch No: 131226  
 Supplier: ThyssenKrupp Dart P/O: 912918

Packing Slip: Yes ☒ No ☐ Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Invoice: Yes ☒ No ☐ Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Receipt: Cash ☐ Cr ☒ Shipment Complete: Yes ☐ No ☐ N/A ☒  
 New Supplier Yes ☐ No ☒ QC18 Inspection ☐ N/A ☒  
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12 [Signature]

Production/Admin:    
 Date   Location    
 Received/Costing    
 Initial

# Purchase Order Receipt Listing

Friday, January 09, 2015 9:06:05 AM

Page 1 of 2

All amounts are calculated in domestic currency.

All Vendors PO ID PO26920 Receipt Dates from 1/9/2015 to 1/9/2015 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO26920	1		M6061T6B0.250X01. f 000		1/12/2015	1/9/2015	12.0000	\$2.16	0.0000	0	\$25.86
CAD	No		6061-T6 Bar .250 x f 1.00 m131226		12.0000	DCUSER		\$25.86	0.0000	0	
	2		M6061T6B0.375X01. f 000		1/12/2015	1/9/2015	24.0000	\$1.08	0.0000	0	\$25.86
	No		6061T6 BAR .375 x f 1.00 m131226		24.0000	DCUSER		\$25.86	0.0000	0	
	3		M6061T6B0.750X01. f 500		1/12/2015	1/9/2015	12.0000	\$3.01	0.0000	0	\$36.16
	No		6061-T6 Bar .750 X f 1.50 m131226		12.0000	DCUSER		\$36.16	0.0000	0	
	4		M6061T6B30000X01 f 500		1/12/2015	1/9/2015	12.0000	\$11.27	0.0000	0	\$135.25
	No		6061-T6 Bar 3.00 x f 1.50 m131226		12.0000	DCUSER		\$135.25	0.0000	0	
	5		M6061T6R1.500 f 6061-T6 Round Bar 1.50 m131226		1/12/2015	1/9/2015	60.0000	\$4.65	0.0000	0	\$279.07
	No				60.0000	DCUSER		\$279.07	0.0000	0	
	6		M6061T6R3.250 f 6061-T6 RD BAR 3.250" m131226		1/12/2015	1/9/2015	6.0000	\$22.81	0.0000	0	\$136.84
	No				6.0000	DCUSER		\$136.84	0.0000	0	
	7		71401-45 procurement quality clauses m131226		1/12/2015	1/9/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No				1.0000	DCUSER		\$0.00	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<div> <div>Total Received Quantity:</div> <div>Total Qty to Inspect (PO U/M):</div> <div>Total Reject Quantity:</div> <div>Total Receipt Value:</div> <div>Total Balance Due Quantity:</div> </div>											127.0000 0.0000 0.0000 \$639.04 0.0000



## B I L L O F L A D I N G

No: PEC 912918

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 07Jan15 at 12:29 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp CARMELA AGNIHOTRI(905-5321422)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-756034- 1 Your PO # PO26920  
Part # M6061T6B0.25X01.000 Rel #

ALUMINUM FLAT BAR 6061-T6511  
.250" x 1.00" X 144.0000"

Heat Number Tag No  
407983-1 367484

Quantity PCS MTR Wt LBS  
12 FT 1 4

2) Our Order PEC-756034- 2 Your PO # PO26920  
Part # M6061T6B0.375X01.000 Rel #

ALUMINUM FLAT BAR 6061-T6511  
.375" x 1.00" X 144.0000"

Heat Number Tag No  
406526-5 367485

Quantity PCS MTR Wt LBS  
24 FT 2 10

3) Our Order PEC-756034- 3 Your PO # PO26920  
Part # M6061T6B0.75X01.500 Rel #

ALUMINUM FLAT BAR 6061-T6511  
.750" x 1.50" X 144.0000"

Heat Number Tag No  
408332-6 367486

Quantity PCS MTR Wt LBS  
12 FT 1 16

4) Our Order PEC-756034- 4 Your PO # PO26920  
Part # M6061T6B30000X01.500 Rel #

ALUMINUM FLAT BAR 6061-T6511  
1.50" x 3.00" X 144.0000"

Heat Number Tag No  
173670-1 367487

Quantity PCS MTR Wt LBS  
12 FT 1 63

Page: 1 ....Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 912918

Ship Date 07Jan15 at 12:29 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp CARMELA AGNIHOTRI(905-5321422)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

B I L L O F L A D I N G

5) Our Order PEC-756034- 5 Your PO # PO26920  
Part # M6061T6R1.500 Rel #  
ALUMINUM ROUND BAR 6061-T6511  
1.50" DIA X 144.0000"

DISCH

Heat Number  
201419507

Tag No  
367488

Quantity  
60 FT

PCS  
5

MTR

Wt LBS  
126

6) Our Order PEC-756034- 6 Your PO # PO26920  
Part # M6061T6R3.250 Rel #  
ALUMINUM ROUND BAR 6061-T6511  
3.250" DIA X 72.0000"

Heat Number  
Z00080113

Tag No  
367550

Quantity  
6 FT

PCS  
1

MTR

Wt LBS  
59

TOTAL: Tags 6 PCS 11 LBS 278

Heat Number  
173670-1  
201419507  
406526-5  
407983-1  
408332-6  
Z00080113

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL, 1 PKG GW. 299 LBS

Page: 2 ....Continued

ALUMINUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: ( 1 )  
DART AEROSPACE

NO: PEC 912918  
SHIP DATE 07Jan15 at 12:29 From PFW  
PROBILL  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp CARMELA AGNIHOTRI(905-5321422)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 3 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.250" x 1.00" X 144.0000"

PART NO. M6061T6B0.25X01.000

PO/Rel PO26920

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-912918-001

7Jan15

Signed by: [Signature] Pg 1/1

### CAN ART

ALUMINUM EXTRUSION INC.

## Material Test Report

Ship To: ThyssenKrupp Materials NA  
2821 Langstaff Road  
Concord, ON L4K 5C6

Manifest: 284799

Ticket:  
5387378

Our Order: 407983 - 1 Cust P.O.: 261277  
Die: ES05621 Part: 05621-000-144  
Alloy Temper: 6061 T6511 Description: .250 x 1.000  
Print Date: 9/30/14

*mf 15/01/13*

### Chemical Composition Range

6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other/Each	Other/Total
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

### Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
402773	14091101A	A11	9/29/14	44.75	40.95	11.5

Applicable Specifications: ASTMB221-13 QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized: \_\_\_\_\_

[Signature]  
Evan Eng, Quality Assurance Mgr.



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
.750" X 1.50" X 144.0000"  
PART NO: M6061T6B0.750X01.500

PO/Rel PO26920

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-912918-003

7Jan15

Signed by:  Pg 1/1

### CAN ART

ALUMINUM EXTRUSION INC.

## Material Test Report

Manifest: **285469**

Ship To: ThyssenKrupp Materials NA  
2821 Langstaff Road  
Concord, ON L4K 5C6

Ticket:  
5388873

Our Order: **408332 - 6** Cust P.O.: 261563  
Die: ES05726 Part: 05726-000-144  
Alloy Temper: **6061 T6511** Description: **.750 x 1.500**  
Print Date: 10/10/14

 15/10/13

### Chemical Composition Range

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

### Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
402956	14741001A	A11	10/8/14	40.41	35.91	14.3

Applicable Specifications: **ASTMB221-13** **QQA200/8**

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized: \_\_\_\_\_

  
Evan Eng, Quality Assurance Mgr.



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM ROUND BAR-6061-T6511  
1.50" DIA X 144.0000"  
PART NO: M6061T6R4-500

PO/Ref: P026920  
We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Certificate of Mill Test Results  
Signed by: *W*  
BL PEC-912918-005  
7Jan15  
Pg 1/1



Service Center Metals  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
214933	4

BILL TO ThyssenKrupp Materials NA	MANIFEST NUMBER 240032	DIE NUMBER RD0010	DATE OF SHIPMENT 10/8/2014	CERTIFICATION ASTM-B221-13 StencilCont
SHIP TO ThyssenKrupp Materials NA, Toronto	CUSTOMER PO PEC-261314	ALLOY/TEMPER 6061-T6511	SALES PERSON David Schroeder	SPECIFICATION AMS-QQA-200/8 - 1997
Quantity Certified 3,167 lbs 127 pcs	CUSTOMER PART NUMBER RD0010	DESCRIPTION Lightning Rod Tite 1.500 + 005/-004		

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
12	201419507	10/6/14	min 49.50 max 55.20	min 46.90 max 52.50	min 15.55 max 19.45

*1501/23*

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others Each	Total	Melt Source:
06301404	6061	0.75	0.34	0.33	0.09	0.89	0.11	0.05	0.02	97.44	0.05	0.15	United States of America
06301405	6061	0.72	0.36	0.31	0.08	0.85	0.11	0.04	0.02	97.51	0.05	0.15	United States of America
08251402	6061	0.77	0.38	0.30	0.09	0.92	0.11	0.09	0.02	97.34	0.05	0.15	United States of America

Print Date: 10/8/2014

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

375" x 1.00" X 144.0000"

PART NO: M6061T6B0.375X01.000

PO/Rel PO26920

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-912918-002

7Jan15

Signed by: 

Pg 1/1

### CAN ART

ALUMINUM EXTRUSION INC.

## Material Test Report

Manifest: **282430**

Ship To: ThyssenKrupp Materials NA  
2821 Langstaff Road  
Concord, ON L4K 5C6

Ticket:  
5380242

Our Order: **406526 - 5**

Cust P.O.: 259970

Die: ES05691

Part: 05691-000-144

Alloy Temper: **6061 T6511**

Description: **375 x 1.000**

Print Date: 8/19/14

*and 15/01/13*

### Chemical Composition Range

6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

### Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
602382	14071201b	A11	8/18/14	41.63	37.51	19.7


Applicable Specifications: **ASTMB221-13** **QQA200/8**

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized: \_\_\_\_\_

  
Evan Eng, Quality Assurance Mgr.



# THYSSENKRUPP MATERIALS NA

DART-AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
1.50" x 3.00" x 144.0000"  
PART NO. M6061T6B30000X01.500

PO/Ref: PO26920

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

*[Signature]*

BL PEC-912918-004

7Jan15  
Pg 1/1

## Certificate of Mill Test Results



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST

BILL TO	CERT CODE:	DIE NUMBER	DATE OF SHIPMENT	EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS NA	1	S 4769	Oct/06/2014	173670 - 1	316097
SHIP TO	CUSTOMER PO	ALLOY	TEMPER	SALESMAN	
THYSSENKRUPP MATERIALS NA	PEC-261531	6061	T6511	FORBES DODWELL	
SO DESCRIPTION	CUSTOMER PART NUMBER	PART DESCRIPTION			
1.5"x3" FB	4769-S	1.5"x3" FB			
				CERTIFICATION	
				MILL TEST ASTM B221-13	

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell E	Conductivity
A.11	6061	Sep/30/2014	45.80	42.50	12.70	91.2, 91.9, 91.5	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	II	Sn	Y	B	Zr	Bi	Pb	Sb	Sr	Co	Al	Other
A.11 25709	0.74	0.34	0.32	0.078	1.03	0.076	0	0.009	0.019	0	0	0	0	0	0	0	0	0	0	Remainder

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

*[Signature]*

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511  
3.250" DIA X 72.000"  
PART NO. M6061T6R3.250

PO/Rel PO26920

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-912918-006

7Jan15

Signed by: [Signature] Pg 1/2

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-259655-1		CUSTOMER PART NUMBER: R84/STK		PRODUCT DESCRIPTION: KAISERSELECT PRECISON ROD 3.250 +/- .012	
KAISER ORDER NUMBER: 669600	LINE ITEM: 001	SHIP DATE: 07/22/2014	KAISER LOT NUMBER: Z00080113	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1054.000 LB	QUANTITY: 9.000 PCS	B/L NUMBER: 609487	DIAMETER THKNS. 3.250	WIDTH: 3.250	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00080113	0001	1	57.1	54.7	14.7	RE 93	N/A	N/A
Z00080113	0001	2	57.5	55.2	14.1	RE 93	N/A	N/A
Z00080113	0002	1	54.4	51.9	13.0	RE 93	N/A	N/A
Z00080113	0002	2	55.5	53.3	15.2	RE 91	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.60	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.25	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
104059	.77	.31	.29	.09	.93	.09	.02	.02	.00	.00	.00	.01	.03

### Applicable Requirements:

PER ASTM-B221-13, STENCILED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 (REAF 2012)  
UNSN# 669600 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM  
MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION  
= 10.0% MIN

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY  
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

Plant Serial: 00142639  
Kaiser Order Number: 669600  
Line Item: 001



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6S11  
3.250" DIA X 72.0000"  
PART NO. M6061T6R3.250

PO/Rel PO26920

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-912918-006

7Jan15

Signed by:  Pg 2/2

**KAISER**  
**ALUMINUM**  
FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

*Aimee L. Macnowski*

Plant Serial: 00142639

Kaiser Order Number: 669600

Line Item: C01

Page 2 of 2

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 .250X1.00  
 RECEIVED BY: Sonia P  
 DATE: 15/01/09  
 P/O# 26920  
 QUANTITY ORDERED: 12  
 THICKNESS ORDERED: .250X1.00  
 SHEET SIZE: \_\_\_\_\_  
 MATERIAL CERT RECEIVED: yes  
 QUANTITY RECEIVED: 12  
 THICKNESS RECEIVED: .250X1.00  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>gwl</u>	BY: _____
DATE: <u>15/01/13</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 .375X1.00  
 RECEIVED BY: Sonia P  
 DATE: 15/01/09  
 P/O#: 26920  
 QUANTITY ORDERED: 24  
 THICKNESS ORDERED: .375X1.00  
 SHEET SIZE: \_\_\_\_\_  
 MATERIAL CERT RECEIVED: yes  
 QUANTITY RECEIVED: 24  
 THICKNESS RECEIVED: .375X1.00  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Onk</u>	BY: _____
DATE: <u>15/01/13</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6-750X1.500  
 RECEIVED BY: S. Davis P  
 DATE: 2/5/01/13  
 P/O# 26920  
 QUANTITY ORDERED: 12  
 THICKNESS ORDERED: .750 X 1.500  
 SHEET SIZE: \_\_\_\_\_  
 MATERIAL CERT RECEIVED: yes  
 QUANTITY RECEIVED: 12  
 THICKNESS RECEIVED: .750 X 1.500  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
INCORRECT FINISH	Y	<input checked="" type="checkbox"/>	
CORROSION	Y	<input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y	<input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y	<input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>SDP</u>		BY: _____	
DATE: <u>2/5/01/13</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 3.00X1.500  
 RECEIVED BY: S. Davis P  
 DATE: 15/01/09  
 P/O#: 26920  
 QUANTITY ORDERED: 12  
 THICKNESS ORDERED: 3.00X1.500  
 SHEET SIZE: \_\_\_\_\_  
 MATERIAL CERT RECEIVED: Y  
 QUANTITY RECEIVED: 12  
 THICKNESS RECEIVED: 3.00X1.500  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>(N)</u>	
INCORRECT FINISH	Y	<u>(N)</u>	
CORROSION	Y	<u>(N)</u>	
INCORRECT GRAIN DIRECTION	Y	<u>(N)</u>	
INCORRECT MATERIAL	Y	<u>(N)</u>	
INCORRECT THICKNESS	Y	<u>(N)</u>	
PHOTO REQUIRED	Y	<u>(N)</u>	
CORRECT MATERIAL	<u>(Y)</u>	N	
CORRECT REF # TO LINK CERT	<u>(Y)</u>	N	
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u>	N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>S. Davis</u>		BY: _____	
DATE: <u>15/01/13</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 R1.500  
 RECEIVED BY: Sonia  
 DATE: 15/01/09  
 P/O# 26920  
 QUANTITY ORDERED: 60  
 THICKNESS ORDERED: 1.500  
 SHEET SIZE: \_\_\_\_\_  
 MATERIAL CERT RECEIVED: yes  
 QUANTITY RECEIVED: 60  
 THICKNESS RECEIVED: 1.500  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>J.K</u>	BY: _____
DATE: <u>15/01/13</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 46D6/IT6 R3.250  
 RECEIVED BY: Sonja P  
 DATE: 15/01/09  
 P/O# 26920  
 QUANTITY ORDERED: 6  
 THICKNESS ORDERED: R3.250  
 SHEET SIZE: \_\_\_\_\_  
 MATERIAL CERT RECEIVED: yes  
 QUANTITY RECEIVED: 6  
 THICKNESS RECEIVED: R3.250  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	BY: _____
DATE: <u>15/01/09</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO26920**

Purchase Order Date 1/5/2015

PO Print Date 1/5/2015

Page Number 1 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B0.250X01.000	6061-T6 Bar .250 x 1.00	1/12/2015 Yes 1/12/2015		12.00 f	\$2.50	\$30.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$30.00
2	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	1/12/2015 Yes 1/12/2015		24.00 f	\$1.25	\$30.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$30.00

8015-019

*[Signature]*

Note:

1/5/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO26920

Purchase Order Date 1/5/2015

PO Print Date 1/5/2015

Page Number 2 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

3 M6061T6B0.750X01.500 6061-T6 Bar .750 X 1.50 1/12/2015  
Yes  
1/12/2015

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

12.00 ✓

\$3.50

\$41.95

Line Total:

\$41.95

4 M6061T6B30000X01.500 6061-T6 Bar 3.00 x 1.50 1/12/2015  
Yes  
1/12/2015

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

12.00 ✓

\$13.08

\$156.90

Line Total:

\$156.90

5 M6061T6R1.500 6061-T6 Round Bar 1.50 1/12/2015  
Yes  
1/12/2015

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

60.00 ✓

\$5.40

\$323.75

Note:

1/5/2015

8015-01-9



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO26920**

Purchase Order Date 1/5/2015

PO Print Date 1/5/2015

Page Number 3 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Total: \$323.75

6 M6061T6R3.250 6061-T6 RD BAR 3.250" 1/12/2015  
Yes  
1/12/2015

6.00 ✓ \$26.46 \$158.75  
f

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$158.75

7 71401-45 procurement quality clauses 1/12/2015  
No  
1/12/2015

1.00 ✓ \$0.00 \$0.00

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality document

8015-019

Line Total: \$0.00

Note:

1/5/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

**Purchase Order ID PO26920**

**Purchase Order Date** 1/5/2015

**PO Print Date** 1/5/2015

**Page Number** 4 of 4

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

**Ship Acct:**

VENDOR'S TRUCK

**Buyer**

**Customer POID**

**Customer Tax #**

**Terms**

**Currency**

**FOB**

Chantal Lavoie

10127-2607

Net 30

CAD

FCA – (Free Carrier)

**PO Total:**

**\$741.35**

CL

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 1/5/2015